

Work Order ID 111356

111356

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Monday, January 13, 2014 2:35:34 PM

Item ID: G10204 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Grip
 Start Date: 1/13/2014 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 1/13/2014 Req'd Qty: 3.00 ***3*** Customer:
 Reference:

Approvals: Process Plan: ME Date: 14-01-13 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
G10204									

150 0.00
150
 Packaging Memo 0.00
 Packaging PULL FROM STOCK D3653-041 AND RE-IDENTIFY AS GENEVA PART ME 14-01-13 3
 G10204

160 QC21- Final Inspection - Work Order Release 0.00
160
 QC Memo 0.00
 Quality Control ME
14-01-13

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Work Order ID: 111356

Parent Item: G10204

Parent Item Name: Grip

Start Date: 1/13/2014

Required Date: 1/13/2014

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 14.01.13 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3653-041 Cyclic Control Stick Hand Grip		Manufactured	No				Each	0.0000		0			

mf 3X- 111356
14-01-14

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List Lots

Monday, January 13, 2014 10:30:51 AM

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Criteria : Item ID: d3653-041 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D3653-041 Cyclic Control Stick Hand Grip	Premier Mezz	37121	11/20/2013	3.0000		QC21	

Total: 3.0000

~~TH 352~~

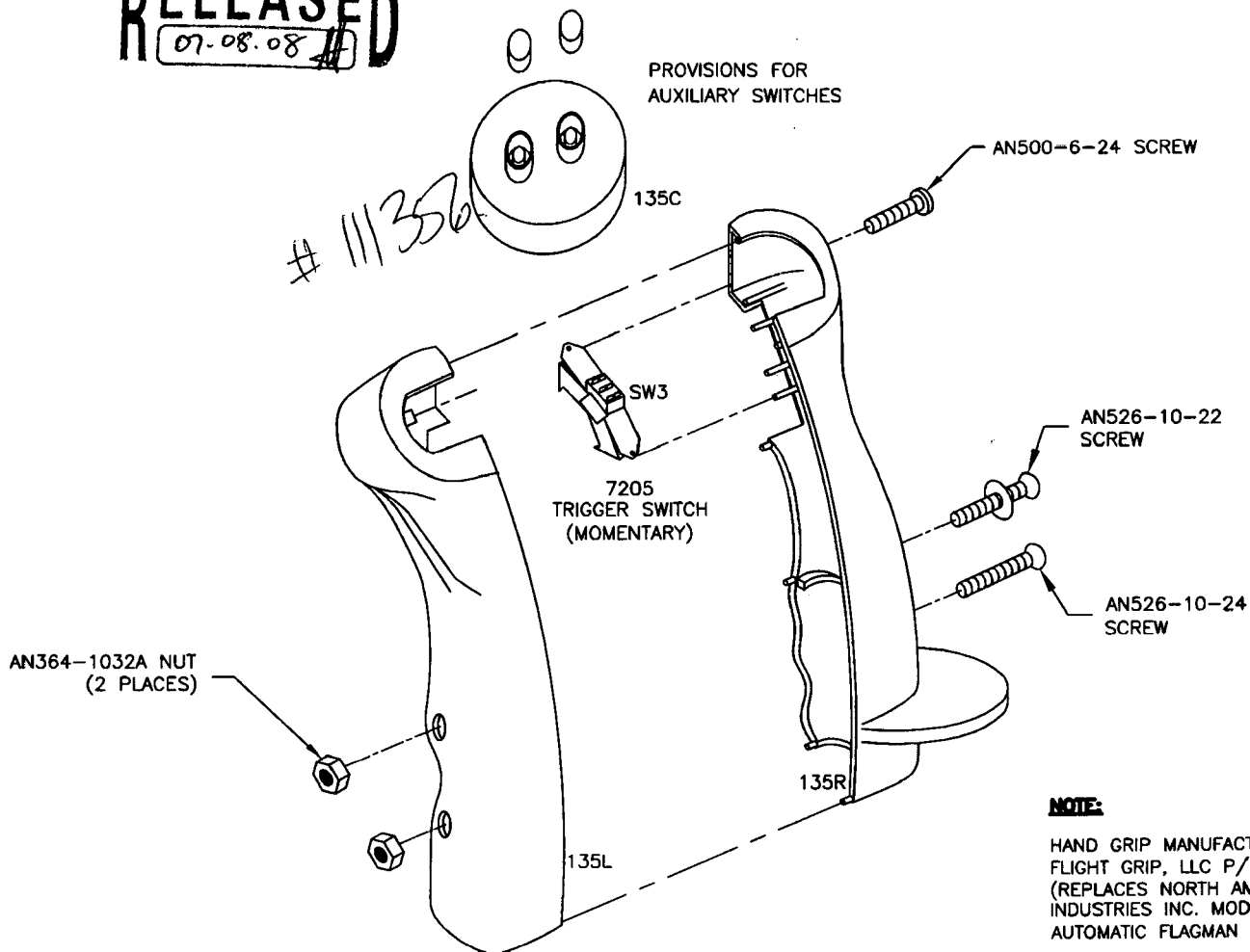
11/356

MF



DESIGN CLB	DRAWN BY JC	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED JB	APPROVED [Signature]	DRAWING NO. D3653	REV. A SHEET 1 OF 1
DATE 07.05.14		TITLE CYCLIC CONTROL STICK HAND GRIP	SCALE 1:2
A	07.05.14	NEW ISSUE: REPLACES G10204	

RELEASED
07-08-08



NOTE:

HAND GRIP MANUFACTURED BY:
FLIGHT GRIP, LLC P/N # 0645730
(REPLACES NORTH AMERICAN
INDUSTRIES INC. MODEL 135,
AUTOMATIC FLAGMAN CONTROL)

D3653-041 CYCLIC CONTROL STICK HAND GRIP
(REPLACES GENEVA P/N G10204)

PARTS LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D3653-041	CYCLIC CONTROL STICK HAND GRIP
1	135C	PROVISIONS FOR AUXILIARY SWITCHES
1	135L	LEFT HAND GRIP
1	135R	RIGHT HAND GRIP
2	AN364-1032A	NUT
1	AN500-6-24	SCREW
1	AN526-10-22	SCREW
1	AN526-10-24	SCREW
1	7205	TRIGGER SWITCH (MOMENTARY)

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